

Organizational Snapshot

Performance Review Institute (PRI)

Not-for-profit mission-driven organization
supporting industry supplier performance and risk

Part of Fullsight

SAE, PRI, SAE, ITC

Higher Standard | Better World

www.fullsight.org



PRI Programs

Certification

Nadcap

MedAccred

Performance 360

Training

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HQ: Warrendale, PA (Pittsburgh) since 1995

Vast Capabilities to Cover Your Needs



Aerospace

AS9100 (manufacturing), AS9110 (repair), AS9120 (distribution), AS13100 (engine)



Quality

ISO 9001, Pressure Equipment Directive (PED)



Automotive

IATF 16949



Data Security Management

ISO/IEC 27001



Environmental & Sustainability

ISO 14001, GHG Verification, ResponsibleSteel



IT Service Management

ISO/IEC 20000



Health & Safety

ISO 45001



Cyber Security

CMMC Compliance



Medical Device

ISO 13485



Privacy Information Management

ISO/IEC 27701

Comprehensive Knowledge in Over 30 Major Industries

Aerospace
Automotive
Chemical
Construction
Education
Electronics & Optical
Equipment
Engineering Services
Food, Beverage, & Tobacco
Information Technology
Machining & Fabrication

Machinery Manufacturers
Medical Device
Mining
Misc. Manufacturing
Primary Metals
Railroad
Rubber & Plastics Products
Professional Services Industry
Textile
Transport Equipment
Wholesale Distribution

... and more

WHY A ROBUST QMS IS CRITICAL TODAY



Managing Complexity

QMS standardizes processes and maintains consistency to handle global supply chain complexities effectively.

Regulatory Compliance

A robust QMS ensures adherence to international standards and customer-specific regulatory requirements.

Risk Mitigation

QMS identifies potential issues early, preventing disruptions and costly operational failures.

Strategic Asset for Growth

QMS certification builds customer trust and differentiates companies in competitive markets.

COMMON AUDIT PITFALLS

Lack of Documentation

Insufficient documented evidence can cause audit nonconformities despite proper process implementation.

Over-Documentation Issues

Excessive paperwork obscures processes and reduces organizational flexibility during audits.

Ineffective Internal Audits

Poor internal audits fail to detect nonconformities, leading to unresolved problems in external audits.

Management Engagement

Lack of top management involvement weakens QMS effectiveness and hinders continuous improvement.

Corrective Action Challenges

Superficial root cause analysis and weak corrective actions cause recurring issues and risk certification.



Key Advantages of Industry 4.0

- **Increased Efficiency**
 - Automation and real-time data analysis streamline operations and reduce downtime for reliable production.
- **Enhanced Flexibility**
 - Smart factories quickly adapt to demand changes using advanced sensors and interconnected systems.
- **Improved Product Quality**
 - Predictive maintenance detects issues early to reduce defects and ensure high product standards.
- **Greater Operational Visibility**
 - Integrated systems provide comprehensive views for better decision-making and resource management.

Conclusion and Future Outlook

Impact of Industry 4.0

Industry 4.0 technologies boost manufacturing with smarter, efficient, and responsive production environments.

Transition to Industry 5.0

Industry 5.0 focuses on human-machine collaboration and sustainability for innovative industrial ecosystems.

Future Business Advantages

Implementing these technologies positions businesses for improved performance and ethical innovation.